1. Maintenance

1.1 General
Please follow the maintenance instructions.

1.2 Installation
Before installing the filter into the system, check that the operating pressure of the system does not exceed the permitted operating pressure of the filter. Refer to the type code label on the filter. Filters must be flexibly mounted and not installed rigidly to the floor or used as a pipe support. When installing, ensure that system forces cannot be transferred to the filter. A filter with a stand may only be installed to the ground if there is no compensator, expansion loop or similar device installed in the line.

1.3 Commissioning
Check that the correct filter element is installed, replace cover plate and tighten cover plate screws with the stipulated torque. Open the ball valve in the filling tube (if present), put the lever into center position and fill the filter via the system (both filter sides are filled). Check the filter for leakage.

Undo the vent screws on the covers by a maximum of 1 rotation. As soon as oil begins exiting at the vent screws, close them again.

1.4 Maintenance Tools

<table>
<thead>
<tr>
<th>Size</th>
<th>Vent plug</th>
<th>Drain Plug</th>
<th>Int. Hex</th>
<th>Ext. Hex</th>
</tr>
</thead>
<tbody>
<tr>
<td>111, 241, 261</td>
<td>VSTI G1/2</td>
<td>VSTI G1/4</td>
<td>Hex 10</td>
<td>-</td>
</tr>
<tr>
<td>33x, 50x, 85x, 130x, 2701</td>
<td>VSTI G1/2</td>
<td>VSTI G1/4</td>
<td>Hex 10</td>
<td>-</td>
</tr>
<tr>
<td>66x, 95x, 132x</td>
<td>VR 0 A.0</td>
<td>VSTI G1/4</td>
<td>Hex 6</td>
<td>-</td>
</tr>
</tbody>
</table>

1.5 Torque Values

<table>
<thead>
<tr>
<th>Type</th>
<th>Torque Nm [ft-lb]</th>
</tr>
</thead>
<tbody>
<tr>
<td>VM clogging indicator</td>
<td>33 [24]</td>
</tr>
<tr>
<td>VR clogging indicator</td>
<td>30 [22]</td>
</tr>
<tr>
<td>Oil Drain Plug</td>
<td>G1/4 - 30 [22]</td>
</tr>
<tr>
<td></td>
<td>G1/2 - 60 [58]</td>
</tr>
</tbody>
</table>

2. Element Replacement

2.1 Element Removal

1. **Version without filling tube:** Turn lever through 90° – filtration is switched over to the other side.

Version with filling tube: Open ball valve in the filling tube; turn lever through 90° – filtration is switched over to the other side. Close ball valve again.

2. Undo the vent screw on the cover of the filter side that is no longer in operation by a maximum of 1 rotation. Open oil drain plug of filter side no longer operating and drain contaminated oil into a suitable container. (the oil must not be put back into the system unless it is first cleaned).

3. Loosen cover bolts and lift off the cover plate.

4. Pull out filter element (with contamination retainer, if present) by the handle. Examine element surface for dirt residues and larger particles since these can be an indication of damage to components.

5. Remove contamination retainer (if present) by turning counter-clockwise – bayonet fitting.

6. Replace or clean filter element(s) (only W/HC and V elements can be cleaned).

7. Clean housing, cover and (where applicable) contamination retainer.

8. Examine filter, especially sealing surfaces, for mechanical damage.

9. Check O-rings – and replace parts if necessary.

2.2 Element Installation

1. Lubricate the sealing surfaces on the filter housing and cover plate, as well as the O-ring, with clean operating fluid.

2. When installing a new filter element, check that the designation corresponds to that of the old element.

3. If present, install the contamination retainer onto the new or cleaned filter element by turning clockwise.

4. Place filter element, with contamination retainer (if present), carefully onto the element nozzle (observe clip position on the element).

5. Position cover and screw in cover bolts by hand (observe nozzle position). Tighten alternately (see TORQUE VALUES).

6. Close the oil drain plug.

7. **Version without filling tube:** Move the lever into center position and fill filter side until oil exits from the vent screw.

**Version with filling tube:** Open the ball valve in the filling tube and fill filter side until oil exits from the vent screw on the cover.


9. Close the ball valve in the filling tube and check the filter for leakage.

NOTE:
Pressure equalization line = filling tube. Filter elements which cannot be cleaned must be disposed of in accordance with environmental protection regulations.
### FILTER MAINTENANCE

#### 3. Spare Parts

**3.1 RFLD 111 - 502**

<table>
<thead>
<tr>
<th>Item</th>
<th>Consists</th>
<th>Designation</th>
<th>111</th>
<th>241</th>
<th>261</th>
<th>331/332</th>
<th>501/502</th>
</tr>
</thead>
<tbody>
<tr>
<td>1.</td>
<td>Filter element</td>
<td>See Point 4. Replacement elements</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>1.1</td>
<td>Filter element 1 unit per filter side</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>1.2</td>
<td>O-ring</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>2.</td>
<td>Pipework for clogging indicator</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>2.1</td>
<td>Connector for clogging indicator</td>
<td>V ¼i-D-S</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>2.2</td>
<td>Pipe EN 10305-1</td>
<td>8 x 1.5</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>2.3</td>
<td>Str. screw-in conn. Ermeto</td>
<td>GE-8-PSR (4x)</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>3.</td>
<td>Clogging indicator or indicator plug</td>
<td>See Point 5. Replacement clogging indicator</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>3.1</td>
<td>Indicator plug VD 0 A.1 VD 0 A.1 /-V</td>
<td></td>
<td></td>
<td></td>
<td>00305932 00305931</td>
<td></td>
<td></td>
</tr>
<tr>
<td>3.2</td>
<td>Profile seal ring</td>
<td>PI</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>3.3</td>
<td>O-ring</td>
<td></td>
<td></td>
<td></td>
<td>15 x 1.5</td>
<td></td>
<td></td>
</tr>
<tr>
<td>4.</td>
<td>Lever for change-over valve</td>
<td></td>
<td></td>
<td></td>
<td>00270382 00270383</td>
<td></td>
<td></td>
</tr>
<tr>
<td>5.</td>
<td>Contamination retainer®</td>
<td>01202362 01202363</td>
<td>01202364</td>
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<tr>
<td>6.</td>
<td>Seal kit-E RFLD...W.0 Seal kit-E RFLD...W.0 /-V</td>
<td>00301598 00306126</td>
<td>00311789 00319358</td>
<td>00303967 01261056</td>
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<tr>
<td>6.1</td>
<td>O-ring (element)</td>
<td>22 x 3 (2x)</td>
<td>34 x 3.5 (2x)</td>
<td>48 x 3 (2x)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>6.2</td>
<td>O-ring (cover)</td>
<td>59 x 3 (2x)</td>
<td>80 x 4 (2x)</td>
<td>105 x 5 (2x)</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

® For option “/-SAK” with contamination retainer (without contamination retainer = standard)
For option “/-SB” pressure equalization line with cutting ring fitting
If present - O-Ring durometer can range from 70-80Sh. EPR Seal Kits available on request.
- Lid assembly kits on request – kits include complete lid with seals and vent plug. Bolts not included.
### 3. RFLD 661 – 1322

**FILTER MAINTENANCE**

![Diagram of a filter with various parts labeled](image)

For size DN 80 and above, the filters are fitted with a pressure equalisation line and a ball shut-off valve as standard 2.

<table>
<thead>
<tr>
<th>Item</th>
<th>Consists</th>
<th>Designation</th>
<th>661 DAL/DAM</th>
<th>661/851 DAL/DAM</th>
<th>662/852 DAQ</th>
<th>951/952</th>
<th>1301/1302</th>
<th>1321/1322</th>
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</thead>
<tbody>
<tr>
<td>1.</td>
<td>Filter element</td>
<td>See Point 4. Replacement elements</td>
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<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>1.1</td>
<td>Filter element</td>
<td>0660 R...</td>
<td>0660 R...</td>
<td>0950 R...</td>
<td>1300 R...</td>
<td>2600 R...</td>
<td></td>
<td></td>
</tr>
<tr>
<td>1.2</td>
<td>O-ring</td>
<td>68 x 5</td>
<td>97.8 x 5.33</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>2.</td>
<td>Pipework for clogging indicator</td>
<td>00418407</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>2.1</td>
<td>Connector for clogging indicator</td>
<td>V¾i-D-S</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>2.2</td>
<td>Pipe EN 10305-1</td>
<td>8 x 1.5</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>2.3</td>
<td>Str. screw-in conn. Ermeto</td>
<td>GE-8-PSR (4x)</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>3.</td>
<td>Clogging indicator or indicator plug</td>
<td>See Point 5. Replacement clogging indicator</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>3.1</td>
<td>Indicator plug</td>
<td>VD 0 A.1</td>
<td>VD 0 A.1 /-V</td>
<td>00305932</td>
<td>00305931</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>3.2</td>
<td>Profile seal ring</td>
<td>PI</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>3.3</td>
<td>O-ring</td>
<td>15 x 1.5</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>4.</td>
<td>Lever for change-over valve</td>
<td>00270382</td>
<td>01205525</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>5.</td>
<td>Contamination retainer&lt;sup&gt;6&lt;/sup&gt;</td>
<td>01202357</td>
<td>01204141</td>
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<tr>
<td>6.</td>
<td>Seal kit-E RFLD...W.0</td>
<td>00319600</td>
<td>00311992</td>
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</tr>
<tr>
<td>6.</td>
<td>Seal kit-E RFLD...W.0 /-V</td>
<td>00319307</td>
<td>00310209</td>
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<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>6.1</td>
<td>O-ring (element)</td>
<td>68 x 5 (2x)</td>
<td>97.8 x 5.33 (2x)</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>6.2</td>
<td>O-ring (cover)</td>
<td>142 x 6 (2x)</td>
<td>175 x 5 (2x)</td>
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<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>6.3</td>
<td>O-ring (clogging indicator)</td>
<td>18 x 2.5 (2x)</td>
<td>18 x 2.5 (2x)</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

<sup>6</sup> For option "/-SAK" with contamination retainer (without contamination retainer = standard)

For option "-/SB" pressure equalization line with cutting ring fitting

If present - O-Ring durometer can range from 70-80Sh. EPR Seal Kits available on request.

- Lid assembly kits on request – kits include complete lid with seals and vent plug. Bolts not included.
<table>
<thead>
<tr>
<th>Item</th>
<th>Consists</th>
<th>Designation</th>
<th>2701</th>
</tr>
</thead>
<tbody>
<tr>
<td>1.</td>
<td>Filter element</td>
<td>See Point 4. Replacement elements</td>
<td></td>
</tr>
<tr>
<td>1.1</td>
<td>Filter element</td>
<td>2700 R...</td>
<td></td>
</tr>
<tr>
<td>1.2</td>
<td>O-ring</td>
<td>175 x 5</td>
<td></td>
</tr>
<tr>
<td>2.</td>
<td>Pipework for clogging indicator</td>
<td>03022438</td>
<td></td>
</tr>
<tr>
<td>2.1</td>
<td>Connector for clogging indicator</td>
<td>V¼i-D-S</td>
<td></td>
</tr>
<tr>
<td>2.2</td>
<td>Pipe EN 10305-1</td>
<td>8 x 1.5</td>
<td></td>
</tr>
<tr>
<td>2.3</td>
<td>Str. screw-in conn. Ermeto</td>
<td>GE-8-PSR (3x)</td>
<td></td>
</tr>
<tr>
<td>3.</td>
<td>Clogging indicator or indicator plug</td>
<td>See Point 5. Replacement clogging indicator</td>
<td></td>
</tr>
<tr>
<td>3.1</td>
<td>Indicator plug</td>
<td>00305932 00305931</td>
<td></td>
</tr>
<tr>
<td>3.2</td>
<td>Profile seal ring</td>
<td>PI</td>
<td></td>
</tr>
<tr>
<td>3.3</td>
<td>O-ring</td>
<td>15 x 1.5</td>
<td></td>
</tr>
<tr>
<td>4.</td>
<td>Lever for change-over valve</td>
<td>01205525</td>
<td></td>
</tr>
<tr>
<td>5.</td>
<td>Seal kit-E RFLD...W.0</td>
<td>01299647 01301832</td>
<td></td>
</tr>
<tr>
<td>5.1</td>
<td>O-ring (element)</td>
<td>175 x 5 (2x)</td>
<td></td>
</tr>
<tr>
<td>5.2</td>
<td>O-ring (cover)</td>
<td>266.07 x 5.33 (2x)</td>
<td></td>
</tr>
<tr>
<td>5.3</td>
<td>Air bleed seals</td>
<td>RFLD 2701 (03481410)</td>
<td></td>
</tr>
</tbody>
</table>

* For option "/-SAK" with contamination retainer (without contamination retainer = standard)
* For option "/-SB" pressure equalization line with cutting ring fitting
* If present - O-Ring durometer can range from 70-80Sh. EPR Seal Kits available on request.
  - Lid assembly kits on request – kits include complete lid with seals and vent plug. Bolts not included.
4. Replacement Element Model Code

Size
0110, 0240, 0330, 0500, 0660, 0850, 0950, 1300

Filtration Rating (micron)
1, 3, 5, 10, 15, 20 = ON
3, 5, 10, 20 = ECON2
25, 74, 149, = W/HC

Element Media
ON, BN4AM, ECON2, AM, W/HC, P/HC

Seals
(omit) = Nitrile rubber (NBR) (standard)
V = Fluorocarbon elastomer (FKM)
EPR = Ethylene propylene rubber (EPR)

Bypass Valve
(omit) = 43 psid (3 bar) (standard)
B1 = 14.5 psid (1 bar)
B6 = 87 psid (6 bar)
KB = No Bypass

Supplementary Details
SO263 = Modification of elements for Skydrol or HYJET phosphate ester fluids
SFREE = Element specially designed to minimize electrostatic charge generation

5. Clogging Indicator Model Code

Indicator Prefix
VM = G 1/2 3000 psi

Trip Pressure
2 = 29 psid (2 bar) (standard)
5 = 72 psid (5 bar) (optional)

Type of Indicator
A = No indicator, plugged port
B = Pop-up indicator (auto reset)
BM = Pop-up indicator (manual reset)
C = electric switch - SPDT
D = electric switch & LED light – SPDT

Modification Number

Seals
(omit) = Nitrile (NBR) (standard)
V = Fluorocarbon elastomer (FKM)
EPR = Ethylene propylene rubber (EPR)

Light Voltage (D type indicators only)
L24 = 24V
L110 = 110V

Thermal Lockout (VM type C, D, J, J4 only)
T100 = Lockout below 100˚F

Underwriter’s Approval (VM type C, D, J, J4 only)
cRUus = Electrical Indicator with underwriter’s approval

(For additional details and options, see Section G - Clogging Indicators of the HYDAC Filter catalog.)
FILTER MAINTENANCE

6. Maintenance Instructions

6.1 User Instructions for Filters

This symbol is followed by user tips and particularly useful information.

- This pressure equipment must only be put into operation in conjunction with a machine or system.
- The pressure equipment must only be used as stipulated in the operating instructions of the machine or system.
- This pressure equipment must only be operated using hydraulic or lubricating fluid.
- It is the responsibility of the operator to comply with the water regulations of the country concerned.

CAUTION

- The user must take appropriate action (e.g. venting) to prevent the formation of air pockets.
- Repairs, maintenance work and commissioning must only be carried out by trained personnel.
- Allow the pressure equipment to cool before handling.
- The stipulations of the operating instructions of the machine or the system must be followed.
- Statutory accident prevention regulations, safety regulations and safety data sheets for fluids must be observed.
- Filter housing must be grounded.
- When working on, or in the vicinity of, hydraulic systems, open flames, sparks and smoking are forbidden.
- Hydraulic oils and water-polluting fluids must not be allowed to enter the soil or watercourses or sewer systems. Please ensure safe and environmentally friendly disposal of hydraulic oils. The relevant regulations in the country concerned with regard to ground water pollution, used oil and waste must be complied with.
- Whenever work is carried out on the filter, be prepared for hot oil to escape which can cause injury or scalding as a result of its high pressure or temperature.

DANGER!

- Caution: pressure equipment! Before any work is carried out on the pressure equipment, ensure the pressure chamber concerned (filter housing) is depressurized
- On no account must any modifications (welding, drilling, opening by force...) be carried out on the pressure equipment.
- When using electrical clogging indicators, the electrical power supply to the system must be switched off before removing the clogging indicator connector.

6.2 Maintenance, General

This section describes maintenance work which must be carried out periodically. The operational safety and life expectancy of the filter, and whether it is ready for use, depend to a large extent on regular and careful maintenance.

6.3 Maintenance Measures

- Spare parts must fulfil the technical requirements specified by the manufacturer. This is always guaranteed for HYDAC original spare parts.
- Keep tools, working area and equipment clean.
- After disassembling the filter, clean all parts, check for damage or wear and replace parts if necessary.
- When changing a filter element, a high level of cleanliness must be observed.

6.4 Interval Between Element Changes

In principle we recommend that the filter element is changed every 6 months or upon indication, whichever occurs first.

We recommend installing the filter with a clogging indicator (visual and/or electrical or electronic) to monitor the filter element.

If the clogging indicator responds, it is necessary to change or clean the filter element without delay (only W and V elements can be cleaned).

When no clogging indicator has been installed, we recommend changing the filter elements at specific intervals. (The frequency of changing the filter elements depends on the filter design and the conditions under which the filter is operated). When filter elements are subject to high dynamic loading it may prove necessary to change them more frequently. The same applies when the hydraulic system is commissioned, repaired or when the oil is changed.

The standard clogging indicators only respond when fluid is flowing through the filter. With electrical indicators the signal can also be converted into a continuous display on the control panel. In this case the continuous display must be switched off during a cold start or after changing the element.

If the clogging indicator responds during a cold start only, it is possible that the element does not yet need to be changed.

Customer Information in respect of Machinery Directive 2006/42/EC

Hydraulic filters are defined as fluid power parts / components and are therefore excluded from the scope of the Machinery Directive, sections 1.4.1 - 1.4.3. They do not bear the CE mark.

Before using these components, ensure compliance with the specifications provided by HYDAC Technology Corporation. The specifications also contain information on the relevant essential health and safety requirements (based on Machinery Directive 2006/42/EC).

We hereby declare that the filters are intended to be incorporated into machinery within the terms of the Directive 2006/42/EC. It is prohibited to put the filters into service until the machinery as a whole is in conformity with the provisions of the Machinery Directive.

Service address

HYDAC Technology Corporation
-filter Division

2260 City Line Road
Bethlehem, PA 18017
+1.810.266.0100

NOTE

The information in this brochure relates to the operating conditions and applications described.

For applications or operating conditions not described, please contact the relevant technical department.

Subject to technical modifications.
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Process Filter Division
Fuel Filtration Division
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Sales Office & Operations
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Mexico
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Edmonton, Alberta, Canada T6E 6W2
+1.780.484.4228

HYDAC CORPORATION
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+1.780.484.4228

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